

ITEM	PURCHASING SPECIFICATION	REQUEST FOR APPROVAL	DELIVERY DRAWING	INSPECTING STANDARDS	QC-PROCESS					
GEN. TOL.										
DRAFTING										
OUTLINE	INSIDE	NOMINAL DIM.	6 MAX	10 TO	16 TO	30 TO	50 TO	100 TO	1600 TO	10 MAX
2/100	3/100	DIVISION	±1.0	±1.5	±2.0	±3.0	±4.0	±7.0	±10.0	±0.1
3/100	3/100	SHELL	±0.8	±1.0	±1.5	±2.0	±3.0	±4.0	±7.0	±0.2
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